

Abrasive mop disc
SMT 615

Advantages

Universal product for edge and surface work on steel ■ Good removal rate on angle grinders of all performance classes

Applications:

- Metals

Design

Convex 12°

Quality class

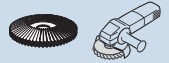
Extra

Kornart

Zirconia al. /Al. oxide

Backing plate

Glass fibre


Available grits:

16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	
				■		■	■																		

Diameter x Bore in mm	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number
115 x 22,23	40	80 m/s	13,300 rpm	10	280228
115 x 22,23	60	80 m/s	13,300 rpm	10	280229
115 x 22,23	80	80 m/s	13,300 rpm	10	280230
125 x 22,23	40	80 m/s	12,200 rpm	10	280231
125 x 22,23	60	80 m/s	12,200 rpm	10	280232
125 x 22,23	80	80 m/s	12,200 rpm	10	280233

Abrasive mop disc
SMT 616

Advantages

Especially suitable for surface grinding of steel ■ Good removal rate on angle grinders of all performance classes

Applications:

- Metals

Design

Flat

Quality class

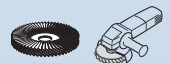
Extra

Kornart

Zirconia al. /Al. oxide

Backing plate

Glass fibre


Available grits:

16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	
				■		■	■																		

Diameter x Bore in mm	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number
115 x 22,23	40	80 m/s	13,300 rpm	10	280234
115 x 22,23	60	80 m/s	13,300 rpm	10	280245
115 x 22,23	80	80 m/s	13,300 rpm	10	280246
125 x 22,23	40	80 m/s	12,200 rpm	10	280247
125 x 22,23	60	80 m/s	12,200 rpm	10	280248
125 x 22,23	80	80 m/s	12,200 rpm	10	280249

Please observe: Please see Applications Guide on page 180 - 183.

Abrasive mop disc SMT 618

Advantages

Especially suitable for surface grinding of steel ■ No glazing, also under low grinding pressure



Applications:

- Metals

Design

Flat

Quality class

Extra

Kornart

Zirconia al. /Al. oxide

Backing plate

Plastic, glass-fibre reinforced



Available grits:

16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	
				■		■	■																		

Diameter x Bore in mm	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number
115 x 22,23	40	80 m/s	13,300 rpm	10	250108
115 x 22,23	60	80 m/s	13,300 rpm	10	250109
115 x 22,23	80	80 m/s	13,300 rpm	10	250110
125 x 22,23	40	80 m/s	12,200 rpm	10	253080
125 x 22,23	60	80 m/s	12,200 rpm	10	253081
125 x 22,23	80	80 m/s	12,200 rpm	10	253082

Abrasive mop disc SMT 619

Advantages

Universal product for edges and surface work on steel ■ No glazing, also under low grinding pressure



Applications:

- Metals

Design

Convex 12°

Quality class

Extra

Kornart

Zirconia al. /Al. oxide

Backing plate

Plastic, glass-fibre reinforced



Available grits:

16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	
				■		■	■																		

Diameter x Bore in mm	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number
115 x 22,23	40	80 m/s	13,300 rpm	10	252333
115 x 22,23	60	80 m/s	13,300 rpm	10	252334
115 x 22,23	80	80 m/s	13,300 rpm	10	252345
125 x 22,23	40	80 m/s	12,200 rpm	10	253083
125 x 22,23	60	80 m/s	12,200 rpm	10	253084
125 x 22,23	80	80 m/s	12,200 rpm	10	253105

Please observe: Please see Applications Guide on page 180 - 183.

Abrasive mop disc
SMT 624
Advantages

For universal use in demanding edge and surface grinding work ■ High removal rate and comfortable grinding behavior


Applications:

- Stainless steel
- Steel

Design

Convex 12°

Quality class

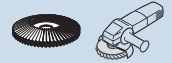
Supra

Grain

Zirconia alumina

Backing plate

Glass fibre


Available grits:

16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	
			■	■	■	■	■		■																

Diameter x Bore in mm	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number		
100 x 16	36	80 m/s	15,300 rpm	10	224469		
100 x 16	40	80 m/s	15,300 rpm	10	224470		
100 x 16	60	80 m/s	15,300 rpm	10	224472		
100 x 16	80	80 m/s	15,300 rpm	10	224473		
100 x 16	120	80 m/s	15,300 rpm	10	224474		
115 x 22,23	36	80 m/s	13,300 rpm	10	221180		
115 x 22,23	40	80 m/s	13,300 rpm	10	221181		
115 x 22,23	50	80 m/s	13,300 rpm	10	221182		
115 x 22,23	60	80 m/s	13,300 rpm	10	221183		
115 x 22,23	80	80 m/s	13,300 rpm	10	221184		
115 x 22,23	120	80 m/s	13,300 rpm	10	221185		
125 x 22,23	36	80 m/s	12,200 rpm	10	222106		
125 x 22,23	40	80 m/s	12,200 rpm	10	222107		
125 x 22,23	50	80 m/s	12,200 rpm	10	222108		
125 x 22,23	60	80 m/s	12,200 rpm	10	222109		
125 x 22,23	80	80 m/s	12,200 rpm	10	222110		
125 x 22,23	120	80 m/s	12,200 rpm	10	222111		
150 x 22,23	40	80 m/s	10,200 rpm	10	235675		
150 x 22,23	60	80 m/s	10,200 rpm	10	235677		
150 x 22,23	80	80 m/s	10,200 rpm	10	235678		
180 x 22,23	36	80 m/s	8,500 rpm	10	224480		
180 x 22,23	40	80 m/s	8,500 rpm	10	224481		
180 x 22,23	50	80 m/s	8,500 rpm	10	224482		
180 x 22,23	60	80 m/s	8,500 rpm	10	224483		
180 x 22,23	80	80 m/s	8,500 rpm	10	224484		
180 x 22,23	120	80 m/s	8,500 rpm	10	224485		

Abrasive mop disc SMT 626

Advantages

High material removal rates ■ Considerably longer service life due to unique flap angle and arrangement



Applications:

- Stainless steel
- Steel

Design

Convex 6°

Quality class

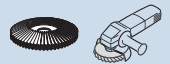
Supra

Grain

Zirconia alumina

Backing plate

Glass fibre



Available grits:

16	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	
			■	■	■	■	■		■																

Diameter x Bore in mm	Grit	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number		
100 x 16	60	80 m/s	15,300 rpm	10	134095		
100 x 16	80	80 m/s	15,300 rpm	10	134096		
115 x 22,23	36	80 m/s	13,300 rpm	10	83350		
115 x 22,23	40	80 m/s	13,300 rpm	10	83351		
115 x 22,23	50	80 m/s	13,300 rpm	10	83352		
115 x 22,23	60	80 m/s	13,300 rpm	10	83353		
115 x 22,23	80	80 m/s	13,300 rpm	10	83354		
115 x 22,23	120	80 m/s	13,300 rpm	10	87165		
125 x 22,23	36	80 m/s	12,200 rpm	10	108484		
125 x 22,23	40	80 m/s	12,200 rpm	10	103540		
125 x 22,23	50	80 m/s	12,200 rpm	10	108485		
125 x 22,23	60	80 m/s	12,200 rpm	10	103541		
125 x 22,23	80	80 m/s	12,200 rpm	10	103542		
125 x 22,23	120	80 m/s	12,200 rpm	10	108486		
180 x 22,23	36	80 m/s	8,500 rpm	10	94925		
180 x 22,23	40	80 m/s	8,500 rpm	10	94926		
180 x 22,23	60	80 m/s	8,500 rpm	10	94928		
180 x 22,23	80	80 m/s	8,500 rpm	10	94929		

Abrasive mop disc