

## Minimum order quantities for manufactured items

Disc diameter	Min. order quantities	
up to 230 mm	1,000 pieces	

## Hole pattern for fibre discs







10 = round hole 30

30 = star shaped hole are available on request. Please ask us! KLINGSPOR fibre discs have high material removal rates and service lives and produce an optimal finish. Suitable backing plates complete the product range.

Areas of use are steel, stainless steel, non-ferrous metal and cast iron. The comprehensive grit range makes it possible to select the right tool for every application. Even the most difficult of surfaces can be worked on easily with the fibre discs.

KLINGSPOR abrasive fibre discs are outstanding for rough grinding and sanding, de-rusting metal parts, de-burring and grinding welded seams. These discs are also suitable for precision finishing work on metals.

The state-of-the-art laser cutting technology allows special shapes for specific applications (see picture below)

## **Quality and performance**

- Low clogging rate
- Above average long service life
- Even grinding finish
- Cool grinding

Applications Fibre Discs							
Application	Туре	Grain	Backing	Coating	Characteristics	Page	
Steel, NF metals	CS 561	Aluminium oxide	Fibre	٠	Abrasive fibre disc for working on steel and NF metals	93, 95	
Steel, stainless steel	FS 764 ACT	Aluminium oxide	Fibre	٠	Abrasive fibre disc for processing steel and non-ferrous metals. High aggressiveness and long service life due to new Advanced Coating Technology	96	
	CS 565	Zirconia alumina	Fibre	•	Abrasive fibre disc with high stock removal rate for rough grinding and deburring of steel and stainless steel	97, 98	
Stainless steel	CS 570	Zirconia alumina	Fibre	٠	High-performance fibre disc with additional multibond for high stock removal rate and long service life for cool grinding on stainless steel and high-alloy steel, especially for surface grinding	99	
	FS 966 ACT	Ceramic aluminium oxide	Fibre	٠	High-performance fibre disc with very high stock removal rate and extremely long service life, with self-sharpening ceramic grain for the processing of high-alloy steel, multibond for cool grinding. Improved grit adhesion due to new Advanced Coating Technology	101	

• = close • = semi-open  $\bigcirc$  = open