

## Grinding disc A 24 Extra



### Advantages

Standard disc with excellent price-performance ratio ■ For universal use in metalworking ■ Excellent results on all standard angle grinders ■ High aggressiveness and long service life

### Applications:

- Metals








### Bond

Medium

### Quality class

Extra



Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number		
100 x 6 x 16		80 m/s	15,300 rpm	10	189004		
115 x 6 x 22,23		80 m/s	13,300 rpm	10	188465		
125 x 6 x 22,23		80 m/s	12,200 rpm	10	188466		
150 x 6 x 22,23		80 m/s	10,200 rpm	10	235371		
180 x 6 x 22,23		80 m/s	8,500 rpm	10	13444		
180 x 8 x 22,23		80 m/s	8,500 rpm	10	13446		
230 x 6 x 22,23		80 m/s	6,600 rpm	10	13447		
230 x 8 x 22,23		80 m/s	6,600 rpm	10	13448		

## Grinding disc A 24 Extra T



### Advantages

Optimal for edge work and for removal of stubborn burrs ■ High aggressiveness and long service life

### Applications:

- Metals



### Bond

Hard

### Quality class

Extra



Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number		
180 x 6 x 22,23		80 m/s	8,500 rpm	10	13794		
180 x 8 x 22,23		80 m/s	8,500 rpm	10	13445		

**Grinding disc**

## A 24 R Supra


**Advantages**

With optimized recipe for use on steel ■ Also suitable for use on stainless steel ■ Large product range ■ Very high aggressiveness and long service life

**Applications:**

- Steel
- Stainless steel
- Castings















**Bond**

Medium

**Quality class**

Supra



Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number		
100 x 4 x 16		80 m/s	15,300 rpm	10	13400		
100 x 6 x 16		80 m/s	15,300 rpm	10	6578		
115 x 4 x 22,23		80 m/s	13,300 rpm	10	13746		
115 x 6 x 22,23		80 m/s	13,300 rpm	10	13401		
125 x 4 x 22,23		80 m/s	12,200 rpm	10	240831		
125 x 6 x 22,23		80 m/s	12,200 rpm	10	13402		
150 x 6 x 22,23		80 m/s	10,200 rpm	10	13403		
180 x 4 x 22,23		80 m/s	8,500 rpm	10	13408		
180 x 7 x 22,23		80 m/s	8,500 rpm	10	13413		
180 x 8 x 22,23		80 m/s	8,500 rpm	10	13418		
180 x 10 x 22,23		80 m/s	8,500 rpm	10	13423		
230 x 4 x 22,23		80 m/s	6,600 rpm	10	13428		
230 x 6 x 22,23		80 m/s	6,600 rpm	10	13433		
230 x 8 x 22,23		80 m/s	6,600 rpm	10	13438		

**Grinding disc**

## A 24 R/01 Special


**Advantages**

Special disc for pipeline and tank construction ■ Suitable for root seams ■ For repair of weld seams ■ Maximum aggressiveness and service life

**Applications:**

- Steel
- Stainless steel



**Bond**

Medium

**Quality class**

Special



Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number		
125 x 4 x 22,23		80 m/s	12,200 rpm	10	130825		
180 x 4 x 22,23		80 m/s	8,500 rpm	10	13756		

## Grinding disc INOX A 24 N Supra



### Advantages

High removal rate on stainless steel ■ Optimal ratio between removal and wear ■ Very high aggressiveness and long service life

### Applications:

- Stainless steel
- Aluminium







### Bond

Soft

### Quality class

Supra



Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number		
115 x 6 x 22,23		80 m/s	13,300 rpm	10	2923		
125 x 6 x 22,23		80 m/s	12,200 rpm	10	2922		
180 x 4 x 22,23		80 m/s	8,500 rpm	10	13407		
180 x 6 x 22,23		80 m/s	8,500 rpm	10	13412		
180 x 8 x 22,23		80 m/s	8,500 rpm	10	13417		
230 x 6 x 22,23		80 m/s	6,600 rpm	10	13432		

## Grinding disc A 24 R/36 Special



### Advantages

Special wheel for the nuclear industry ■ Free of iron, sulfur and chlorine ■ Optimal ratio between removal and wear ■ Maximum aggressiveness and service life

### Applications:

- Stainless steel




### Bond

Medium

### Quality class

Special



Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number		
115 x 6 x 22,23		80 m/s	13,300 rpm	10	2488		
125 x 6 x 22,23		80 m/s	12,200 rpm	10	2830		
180 x 6 x 22,23		80 m/s	8,500 rpm	10	2463		

## Grinding disc

**A 46 N Supra**

**Advantages**

No clogging when used on non-ferrous metals ■ Optimal ratio between removal and wear ■ Very high aggressiveness and long service life

**Applications:**

- Aluminium





**Bond**

Soft

**Quality class**

Supra



Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number		
115 x 6 x 22,23		80 m/s	13,300 rpm	10	6622		
125 x 6 x 22,23		80 m/s	12,200 rpm	10	2226		
180 x 6 x 22,23		80 m/s	8,500 rpm	10	13410		
180 x 8 x 22,23		80 m/s	8,500 rpm	10	13415		

## Grinding disc

**A 24 S Supra**

**Advantages**

For deburring work on cast materials ■ Very high aggressiveness and long service life

**Applications:**

- Castings
- Steel

**Bond**

Hard

**Quality class**

Supra



Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number		
180 x 7 x 22,23		80 m/s	8,500 rpm	10	13411		

### Grinding disc

## AC 24 R Supra



### Advantages

High removal rate on steel and gray cast iron ■ Ideal for workpieces with sand inclusions due to the grit mixture of silicon carbide and aluminum oxide ■ Very high aggressiveness and long service life

### Applications:

- Castings


### Bond

Hard

### Quality class

Supra



Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number		
230 x 8 x 22,23		80 m/s	6,600 rpm	10	252871		

### Grinding disc

## A 24 TX Special



### Advantages

Ideal for use on cast parts ■ Maximum aggressiveness and service life due to hardened aluminum oxide

### Applications:

- Castings
- Stainless steel
- Steel



### Bond

Hard

### Quality class

Special



Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number		
125 x 6 x 22,23		80 m/s	12,200 rpm	10	231251		
230 x 6 x 22,23		80 m/s	6,600 rpm	10	231254		

**Grinding disc**
**C 24 R Supra**

**Advantages**

Ideal for use on stone and mineral materials ■ High removal rate ■ Very good aggressiveness and very long service life due to sharp, coarse silicon carbide

**Applications:**

- Stone/Concrete
- Castings




**Bond**

Medium

**Quality class**

Supra



Diameter x Width x Bore in mm	Form	Max. operating speed	Max. RPM	Packing unit/pcs.	Cat. number		
115 x 6 x 22,23		80 m/s	13,300 rpm	10	6664		
125 x 6 x 22,23		80 m/s	12,200 rpm	10	6665		
180 x 6 x 22,23		80 m/s	8,500 rpm	10	13409		