

Applications rolls with paper backing						
Application	Type	Grain	Backing	Coating	Characteristics	Page
Wood	PS 22 F ACT	Aluminium oxide	F-paper	●	Close coating for maximum stock removal and uniform scratch pattern regarding surface treatment of hard, low-content woods. ACT and antistatic properties prevent premature clogging	19
	PS 22 N	Aluminium oxide	E-paper	◐	Abrasive paper with semi-open coating for high stock removal capacity for the processing of wood	20
	PS 29 F ACT	Aluminium oxide	F-paper	○	Abrasive with outstanding service life. Open coat, antistatic properties as well as ACT prevent premature clogging. The abrasive paper is particularly suitable for processing soft and high-resin woods	24
	PS 30 D	Aluminium oxide	D-paper	◐	Economical abrasive paper for universal applications in the processing of wood and paints	21
	PL 31 B	Aluminium oxide	B-paper	◐	Flexible finishing paper with an optimal price-performance ratio for a wide range of applications for the processing of wood, paint and varnish. Provides a smooth surface finish	22
Paint	PS 30 D	Aluminium oxide	D-paper	◐	Economical abrasive paper for universal applications in the processing of wood and paints	21
	PL 31 B	Aluminium oxide	B-paper	◐	Flexible finishing paper with an optimal price-performance ratio for a wide range of applications for the processing of wood, paint and varnish. Provides a smooth surface finish	22
	PS 33 B/C	Aluminium oxide	B-/C-paper	◐	High-quality abrasive paper, particularly suited for working on paint, varnish and filler, but also on wood	23

Applications rolls with cloth backing						
Application	Type	Grain	Backing	Coating	Characteristics	Page
Metals	LS 309 X	Aluminium oxide	X-cotton	●	Multi-purpose abrasive cloth for metal and wood processing, good price-performance ratio	25
	KL 361 JF	Aluminium oxide	JF-cotton	●	High-quality, highly flexible abrasive cloth for versatile applications in the metal processing industry, also suitable for stainless steel	26-29
	KL 385 JF	Aluminium oxide	JF-cotton	●	Highly flexible universal abrasive cloth for the metal processing industry, good price-performance ratio	29-31
Wood	LS 309 X	Aluminium oxide	X-cotton	●	Multi-purpose abrasive cloth for metal and wood processing good price-performance ratio	25
	LS 309 JF	Aluminium oxide	JF-cotton	●	Highly flexible abrasive cloth for strongly profiled workpieces, for smooth surfaces in the metal and wood processing	25
	LS 309 JF slashed	Aluminium oxide	JF-cotton	●	Slashed, highly flexible abrasive cloth for strongly profiled work pieces, for smooth surfaces in wood processing, also suitable for light de-burring work on metals	26

Applications non-woven web rolls						
Application	Type	Grain	Backing	Coating	Characteristics	Page
Metals	NRO 400	Al. oxide / SiC	Non-woven web	—	Perfectly suited for light de-burring, cleaning and surface refinement, also suited for stainless steel	32
Wood / Varnish	NRO 400	Al. oxide / SiC	Non-woven web	—	Excellent suited to smoothing, cleaning and surface finishing	32

● = close ◐ = semi-open ○ = open

Type	Grit range
PS 22 F ACT	40 – 150
PS 28 F	60 – 150
PS 29 F ACT	60 – 150
CS 308 Y	40 – 80, 120
LS 309 X	40 – 360
LS 309 J	60 – 320
LS 309 JF	60 – 400
CS 310 X	24 – 400
CS 310 XF	40 – 280
LS 312 JF	60 – 320, 400
CS 321 X	80 – 400
CS 333 X	60, 80, 120, 150
CS 341 X	50 – 320
KL 361 JF	40 – 600
KL 385 JF	40 – 600
CS 410 X	60 – 120
CS 411 X	24 – 120
CS 411 Y	36 – 80

Paper	
B	approx. 105 g/m ²
C	approx. 110 g/m ²
D	approx. 130 g/m ²
E	approx. 250 g/m ²
F	approx. 300 g/m ²
Cloth	
X	Cloth, heavy
J	Cloth, light
JF	Cloth, light, highly flexible

Minimum order quantities for manufactured items

Width	Minimum order quantities	Width	Minimum order quantities
10 mm	29 pieces	80 mm	3 pieces
15 mm	19 pieces	95 mm	3 pieces
20 mm	14 pieces	100 mm	3 pieces
25 mm	12 pieces	120 mm	2 pieces
28 mm	10 pieces	125 mm	2 pieces
30 mm	10 pieces	140 mm	2 pieces
35 mm	8 pieces	150 mm	2 pieces
40 mm	7 pieces	250 mm	1 piece
50 mm	6 pieces	300 mm	1 piece
60 mm	5 pieces		

Regarding all other grits, widths and types at least one complete jumbo roll width, cut up, has to be purchased. Quantities available on request.